

NOTES: 1) THIS TEMPLATE IS TO BE USED FOR LOCATING AND MARKING THE POSITION OF THE TAPPED HOLES FOR MOUNTING THE GYRO TO THE BOAT STRUCTURE. IT IS NOT INTENDED TO BE USED AS A DRILL GUIDE WHEN DRILLING THE MINOR DIAMETER FOR THESE TAPPED HOLES. IT IS VERY IMPORTANT THAT THE DRILLED MINOR DIAMETER HOLES ARE PLUMB OR PERPENDICULAR TO THE MOUNTING SURFACE. SEAKEEPER RECOMMENDS THAT SOME TYPE OF DRILL GUIDE BE USED WHEN DRILLING TO ENSURE PERPENDICULARITY.
 2) A SUGGESTED EXAMPLE OF A RECOMMENDED DRILL GUIDE IS SHOWN BELOW, AVAILABLE FROM McMASTER CARR.

REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1			ITEM 1, 11453 WAS REVISED. RELEASED FOR PRODUCTION	6/7/2016	WHK
2			SHAPE OF FOOTPAD ON ITEM #1 WAS REVISED	9/8/2016	SAC

Drill Guides for Portable Drills



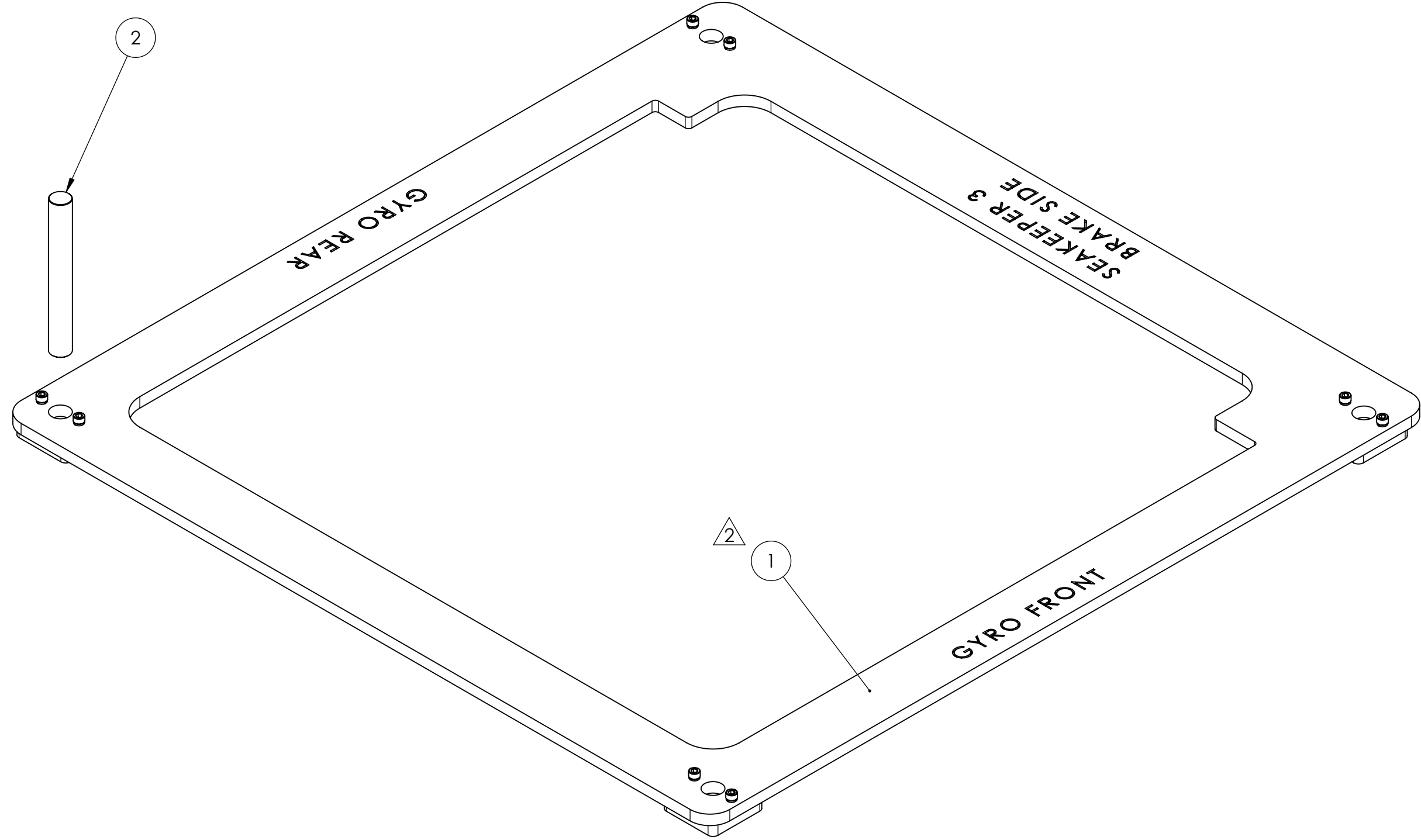
Drill precise holes without a drill press. Simply attach the chuck on your 3/8" or 1/2" capacity portable drill to the drill guide's drive spindle. A dual-locking knob and handle with an easy-to-read protractor let you position your drill up to 45° in either direction. Guides have a built-in V-groove that centers round material up to 2 1/2" in diameter.

Overall height in vertical position is 11 1/2". Includes a chuck and a chuck key.

Chuck Capacity	Part No.	Price
3/8"	8898A21	\$42.46
1/2"	8898A31	62.77

Each
ADD TO ORDER
 In stock
 Drill Guide for Portable Drills, Furnished with 1/2" Capacity Chuck & Key
[Product Detail](#)

TRANSFER PUNCH IS INCLUDED, TO BE USED TO CENTER PUNCH HOLE LOCATION WHEN USING TEMPLATE FOR DIRECT BOLT-IN INSTALLATION.



ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.	NOTE
2	40456	41/64 TRANSFER PUNCH	HARDENED STEEL	1	
1	11453	SEAKEEPER 3 INSTALLATION TEMPLATE PLATE	---	1	

SEAKEEPER
 Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619
 NAME: SEAKEEPER 3 INSTALLATION TEMPLATE KIT
 DWG NUMBER: **90362**
 REV. NO. SHEET NO.: **2** 1 OF 1
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 DRAWN: SAC DATE: 10AUG15
 ENG APPR: DATE:
 PROD APPR: DATE: