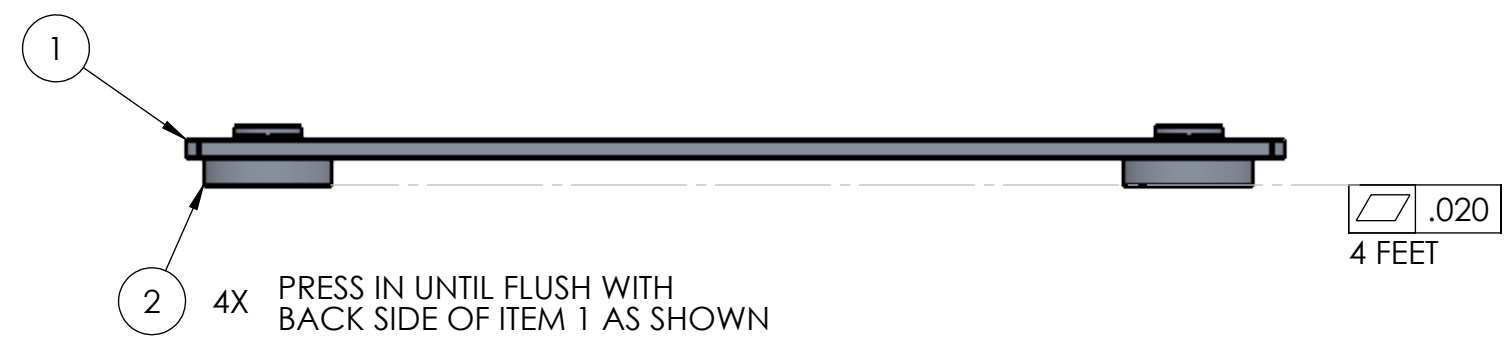
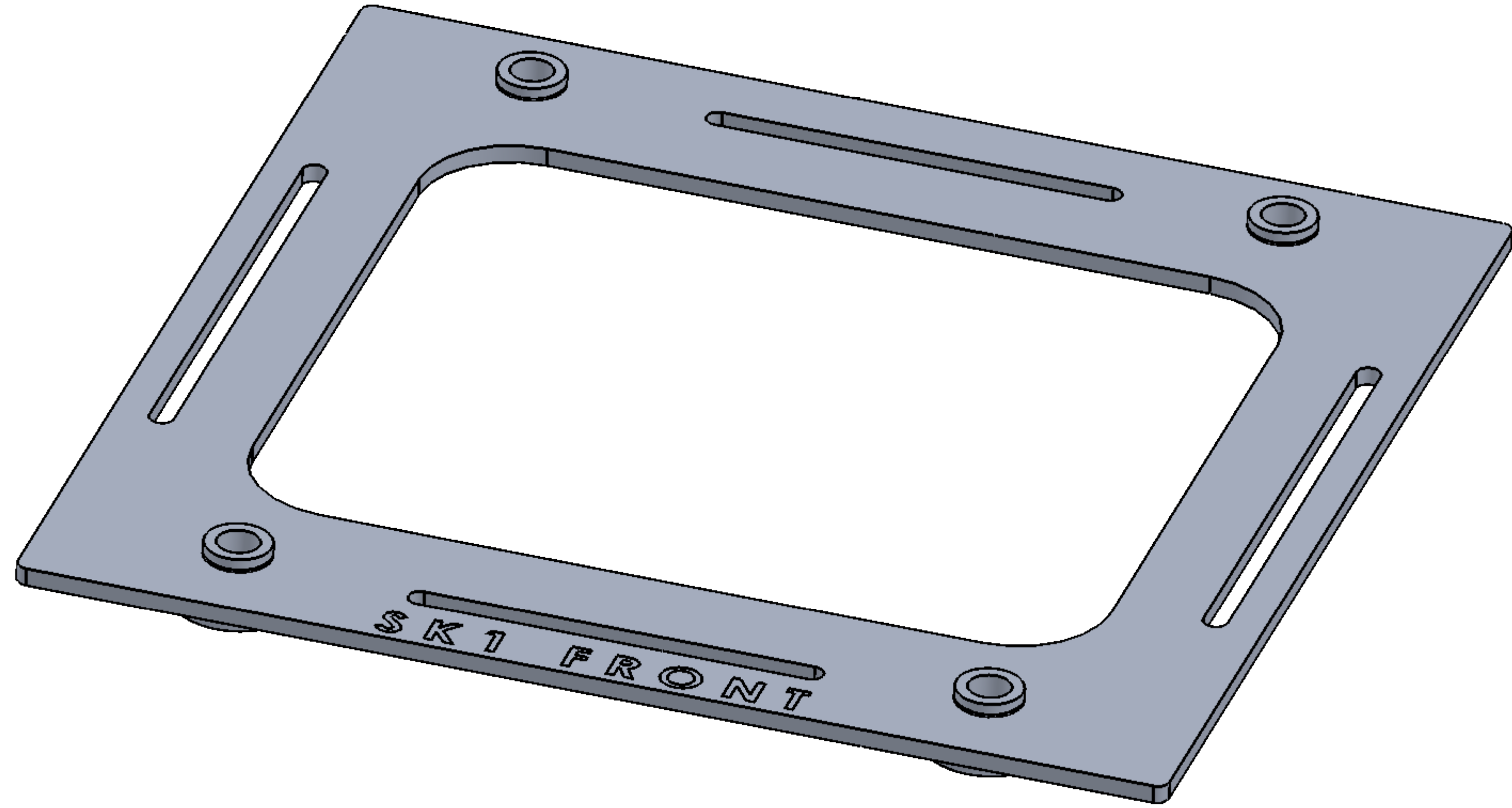
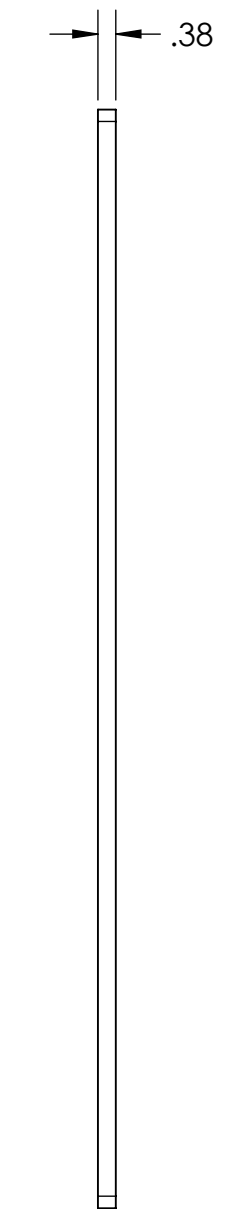
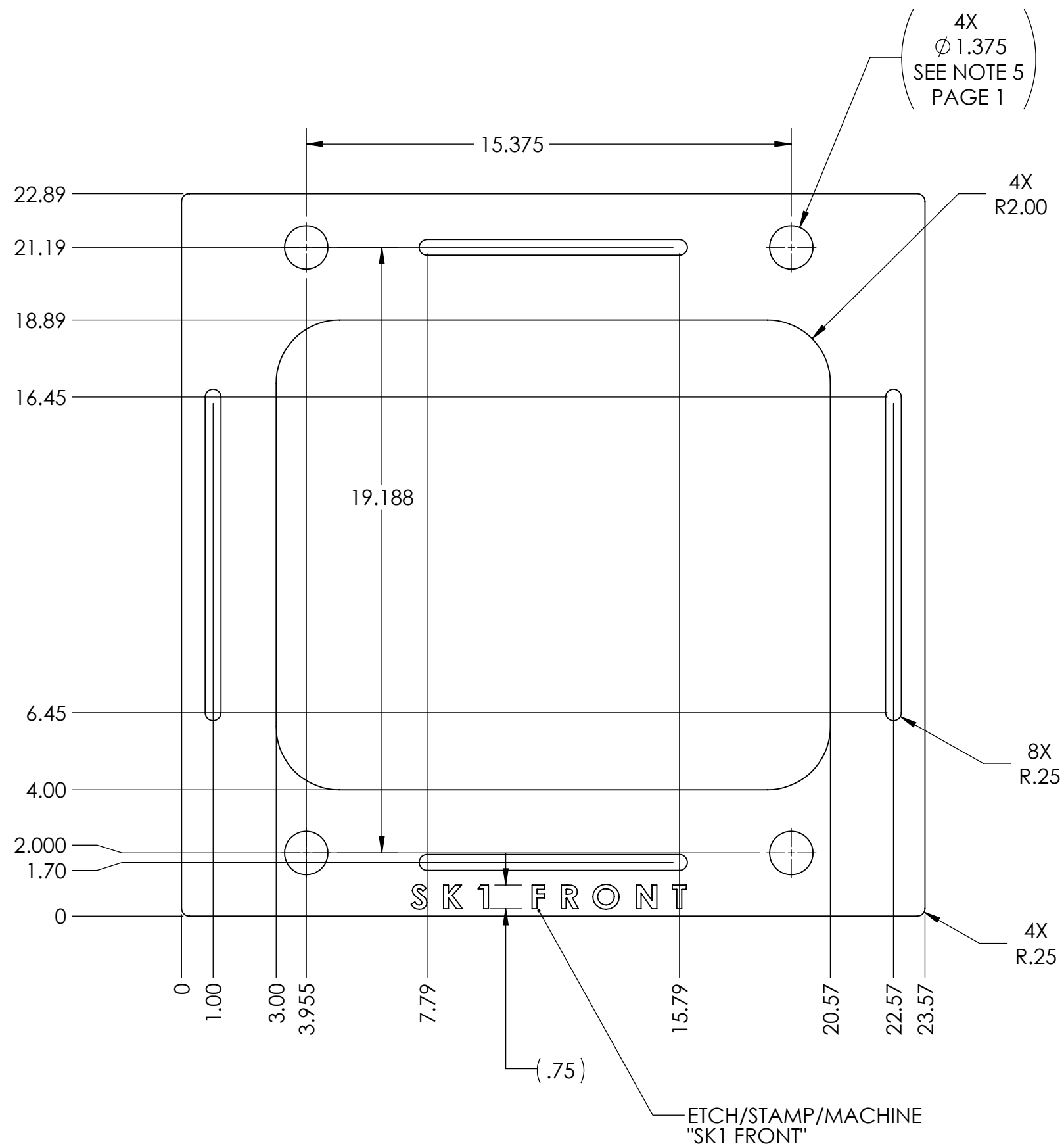



- NOTES: 1) UNLESS OTHERWISE SPECIFIED, ALL FABRICATION TOLERANCES ARE AS FOLLOWS;  
 2 PLACE DECIMAL DIMENSIONS = +/- .020", 3 PLACE DECIMAL DIMENSIONS = +/- .010"  
 FRACTIONAL DIMENSIONS FOR FORMED FEATURES = +/- 1/32"  
 FRACTIONAL DIMENSIONS FOR WELDED FEATURES = +/- 1/16" UP TO 36", +/- 1/8" OVER 36"  
 ALL RIGHT ANGLE BENDS OR WELDED CORNERS ARE TO BE ASSUMED 'SQUARE' OR 90° +/- 1°  
 ALL ANGULAR DIMENSIONS ARE +/- 1° UNLESS OTHERWISE SPECIFIED.  
 2) FLATTEN, STRAIGHTEN, AND MAKE SQUARE ANY SURFACES, EDGES, OR CORNERS  
 PULLED OR DISTORTED FROM WELD HEAT.  
 3) REMOVE ANY WELD SPLATTER OR SPAWLS.  
 4) BREAK ALL SHARP EDGES.  
 5) NOMINAL DIAMETER SHOWN, PRESS FIT PARTS WITH A REQUIRED INTERFERENCE OF .001-.002"



WEIGHT - LBS: 10.75		<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.		 Seakeeper Inc. 45310 Abell House Lane, Suite 350 California, MD 20619	
MATERIAL: ---		DRAWN: WHK ENG APPR: DATE: PROD APPR: DATE:	DATE: 15 JUL 2019	NAME: <b>SK1 INSTALLATION FIXTURE KIT</b>	
		DWG NUMBER <b>90517</b>		REV. NO. SHEET NO. <b>2</b> 1 OF 3	

- NOTES: 1) MATERIAL - 3/8" ALUMINUM SHEET 5052  
 2) FLAT PATTERN IS FOR REFERENCE ONLY, DESIGNED USING A K-FACTOR OF .425  
 ACTUAL DIMENSIONS SHOULD BE DETERMINED BY BEND DEDUCTION AND DIE COMBINATION  
 USED BY VENDOR.  
 3) CIRCLED DIMENSIONS ARE DESIGNATED FOR INSPECTION.  
 4) UNLESS OTHERWISE SPECIFIED, ALL FABRICATION TOLERANCES ARE AS FOLLOWS:  
 2 PLACE DECIMAL DIMENSIONS = +/- .015", 3 PLACE DECIMAL DIMENSIONS = +/- .005"  
 FRACTIONAL DIMENSIONS FOR FORMED FEATURES = +/- 1/32"  
 FRACTIONAL DIMENSIONS FOR WELDED FEATURES = +/- 1/16" UP TO 36", +/- 1/8" OVER 36"  
 ALL RIGHT ANGLE BENDS OR WELDED CORNERS ARE TO BE ASSUMED 'SQUARE' OR 90° +/- 1°  
 ALL ANGULAR DIMENSIONS ARE +/- 1°  
 5) BREAK ALL SHARP EDGES.  
 6) PROTECT ALL LARGE SURFACES FROM EXCESSIVE SCRATCHES AND DENTS.

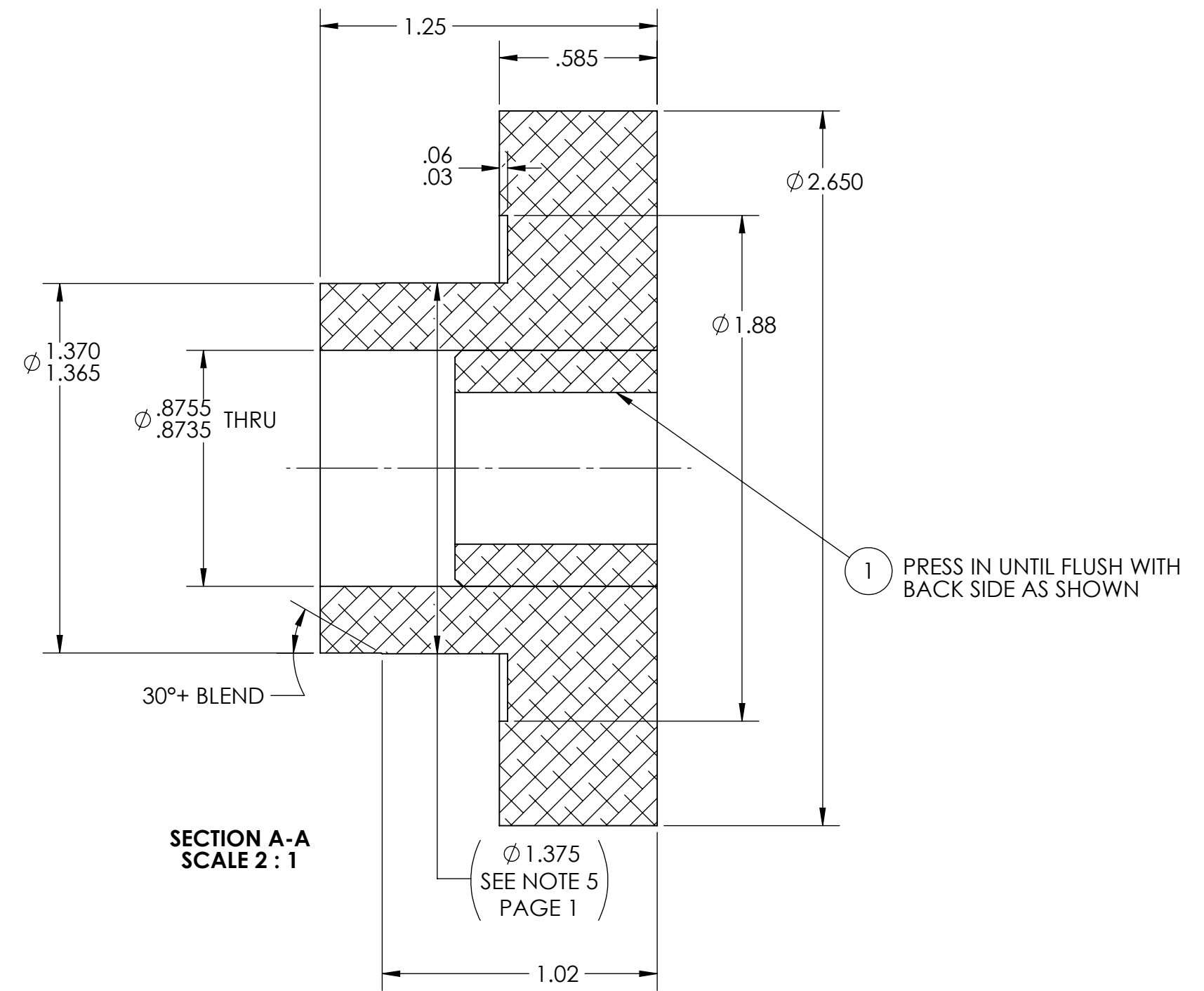
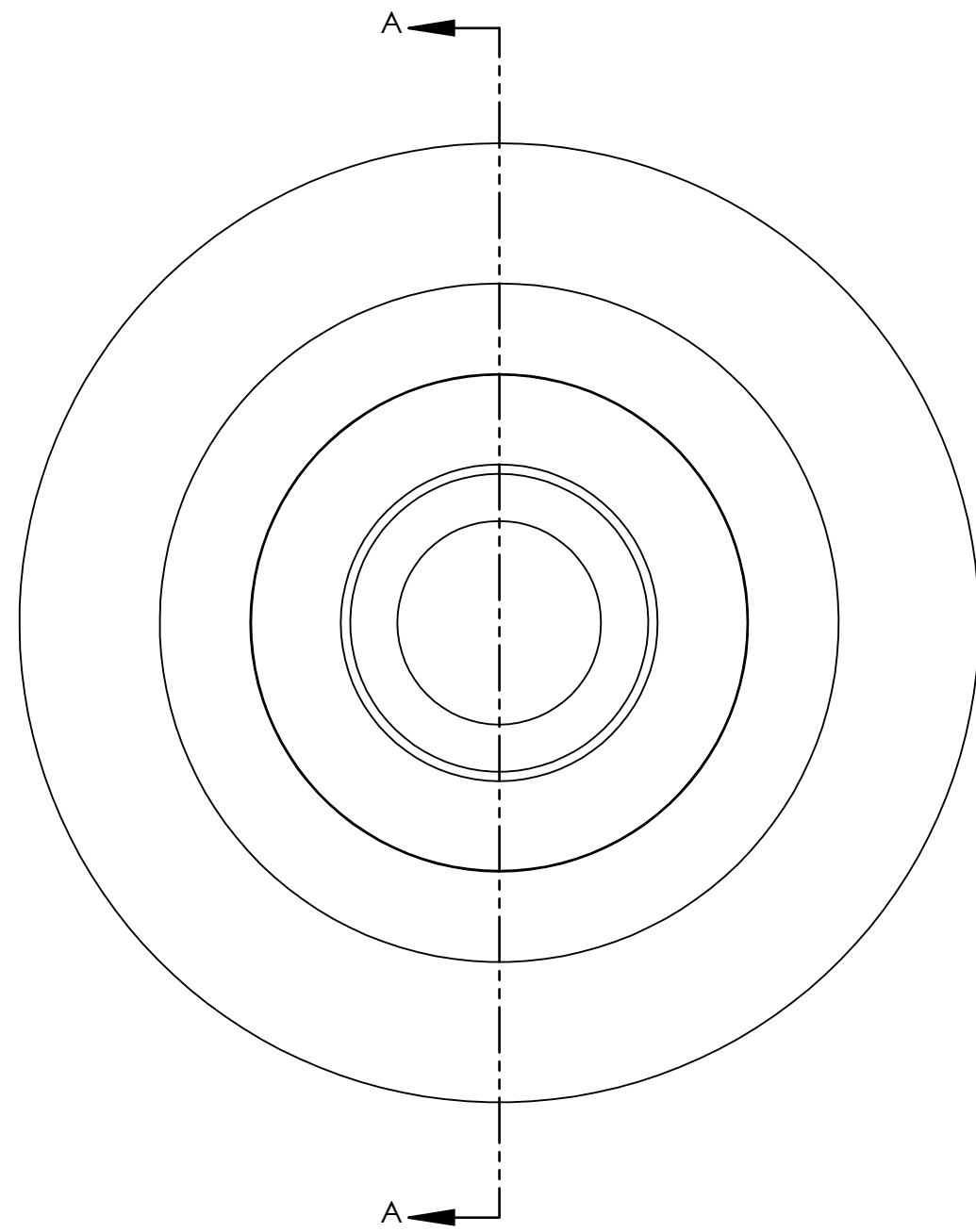


WEIGHT - LBS:		9.31		<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.		 Seakeeper Inc. 45310 Abell House Lane, Suite 350 California, MD 20619	
MATERIAL:		SEE NOTE 1					
DRAWN:		WHK		DATE:		15 JUL 2019	
ENG APPR:				DATE:			
PROD APPR:				DATE:			
DWG NUMBER				REV. NO.		SHEET NO.	
90517				2		2 OF 3	

NOTES: 1) UNLESS OTHERWISE SPECIFIED, ALL MACHINED FEATURES ARE TO COMPLY AS FOLLOWS;  
 2 PLACE DECIMAL DIMENSIONS = +/- .010", 3 PLACE DECIMAL DIMENSIONS = +/- .005"  
 FRACTIONAL DIMENSIONS = +/- 1/16", ANGULAR DIMENSIONS X° = +/- 1°, X.X° = +/- .5°  
 ALL DIAMETER RUNOUT TO DATUM FEATURES = .005" MAX.  
 ALL FACES PARALLEL AND PERPENDICULAR TO DATUM SURFACES = .005" MAX.  
 ALL CORNER FILLET RADII = .010"-.030"


SURFACE FINISH TO BE  $\sqrt{63}$  MAX. ROUGHNESS  
 BREAK ALL SHARP EDGES .020" MAX. PER EDGE.

**NOTE: QUANTITY 4 PER ASSEMBLY**



ITEM NO.	DESCRIPTION	VENDOR	VENDOR NO.	QTY.
1	PRESS-FIT DRILL BUSHING, .5625" ID X 7/8"OD X 3/4" LG	MCMasterCARR	8491A501	1

WEIGHT - LBS: 0.36		<b>PROPRIETARY AND CONFIDENTIAL</b>		 Seakeeper Inc. 45310 Abell House Lane, Suite 350 California, MD 20619 NAME: SK1 INSTALLATION FIXTURE KIT	
MATERIAL: 6061-T6		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.			
DRAWN: WHK		DATE: 15 JUL 2019			
ENG APPR:		DATE:			
PROD APPR:		DATE:		DWG NUMBER: 90517	REV. NO. SHEET NO.: 2 3 OF 3