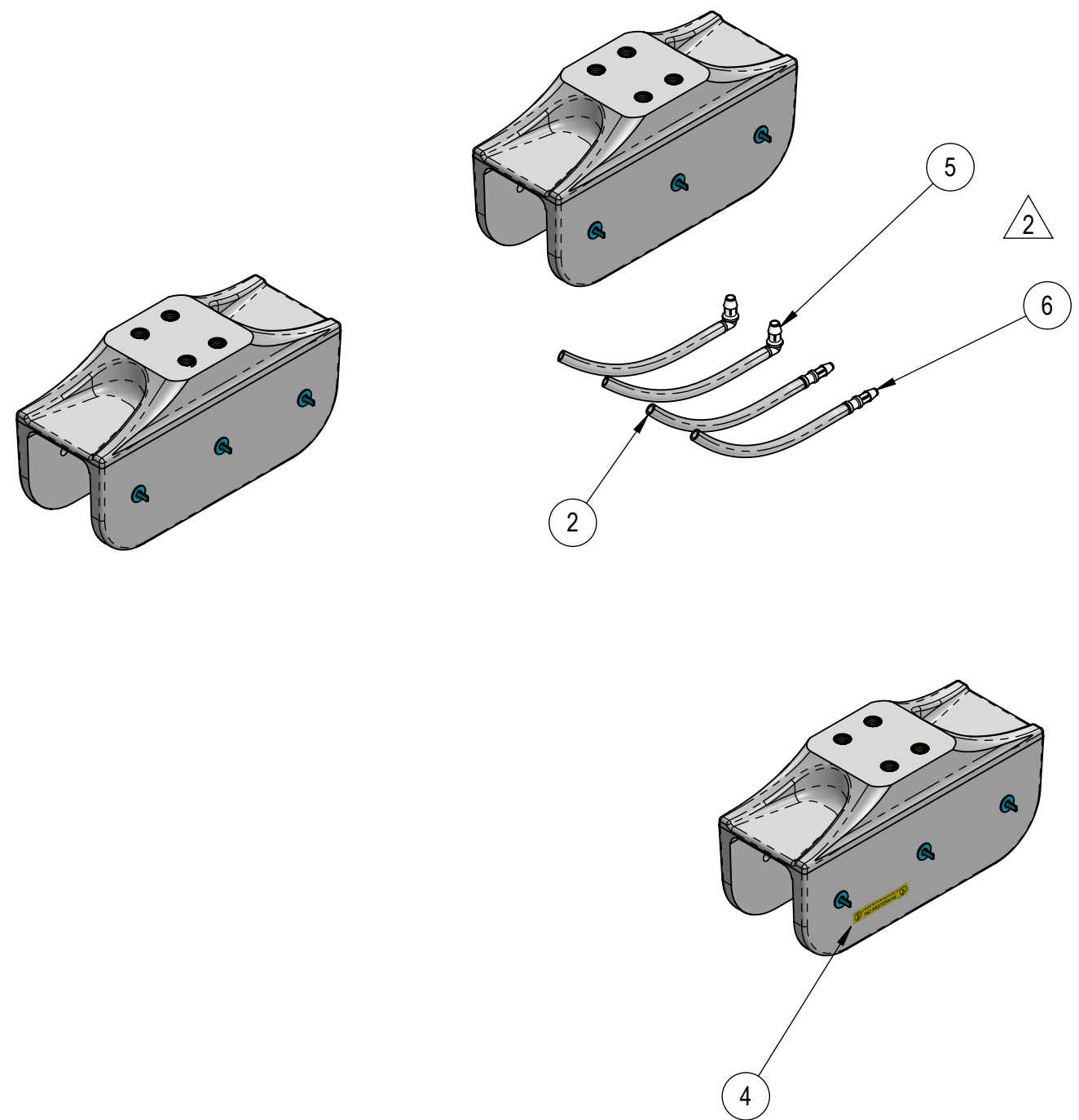


NOTE: 1) THIS GROUP OF COMPONENTS IS OFFERED AS AN OPTIONAL MEANS OF INSTALLING THE NG9 GYRO USING BONDING ADHESIVE INSTEAD OF A DIRECT BOLT -IN METHOD. SEE BOND-IN INSTALLATION GUIDELINE DWG. # 90226 FOR BOLT TORQUE SPECIFICATIONS AND OTHER IMPORTANT INFORMATION.
 2) USE THE HARDWARE PROVIDED WITH THE STANDARD BOLT-IN VERSION GYRO, M14-2.0 X 80mm LG. CLASS 8.8 HEX HEAD CAP SCREWS AND FLAT WASHERS. SEAKEEPER RECOMMENDS USING LOC-TITE 243 BLUE THREAD SEALANT DURING ASSEMBLY. TORQUE TO 100 FT/LBS. (136 Nm)

REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1	0174		RELEASED FOR PRODUCTION	1/17/2014	RSK
2	0270		REPLACED ORIGINAL NOZZLE KIT WITH STRAIGHT AND 90 ELBOW FITTINGS WITH TUBING	3/6/2015	RSK



APPLY DECALS ON OUTSIDE FACE 4 PLACES, 2 SADDLES WILL BE OPPOSITE AS SHOWN.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.
6	40441	TUBE BARB FITTING, STRAIGHT, .25 ID TO .313 ID	NYLON	2
5	40440	TUBE BARB FITTING, 90 DEGREE, .25 ID TO .313 ID	NYLON	2
4	40370	NG9 SADDLE KIT DECAL SHEET	---	1
3	40264	PLUG, ADHESIVE INJECTION HOLE, BLUE	RUBBER	24
2	40146	CLEAR PVC TUBE, .25ID, .38 OD, 35PSI	PVC	4
1	10858	SEAKEEPER 9 FINISH MACHINED SADDLE	A356 CAST ALUM	4

WEIGHT - LBS : ---		PROPRIETARY AND CONFIDENTIAL		Seakeeper Inc. 44425 Pecan Court Suite 151 California, MD 20619	
MATERIAL: ---		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.		NAME: SEAKEEPER 9 BOND-IN SADDLE KIT	
		DRAWN: SAC	DATE: 13JAN14	DWG NUMBER 90227	
		ENG APPR: RSK	DATE: 13JAN14	REV. NO. SHEET NO. 2 1 OF 1	
		PROD APPR: N/A	DATE: N/A		