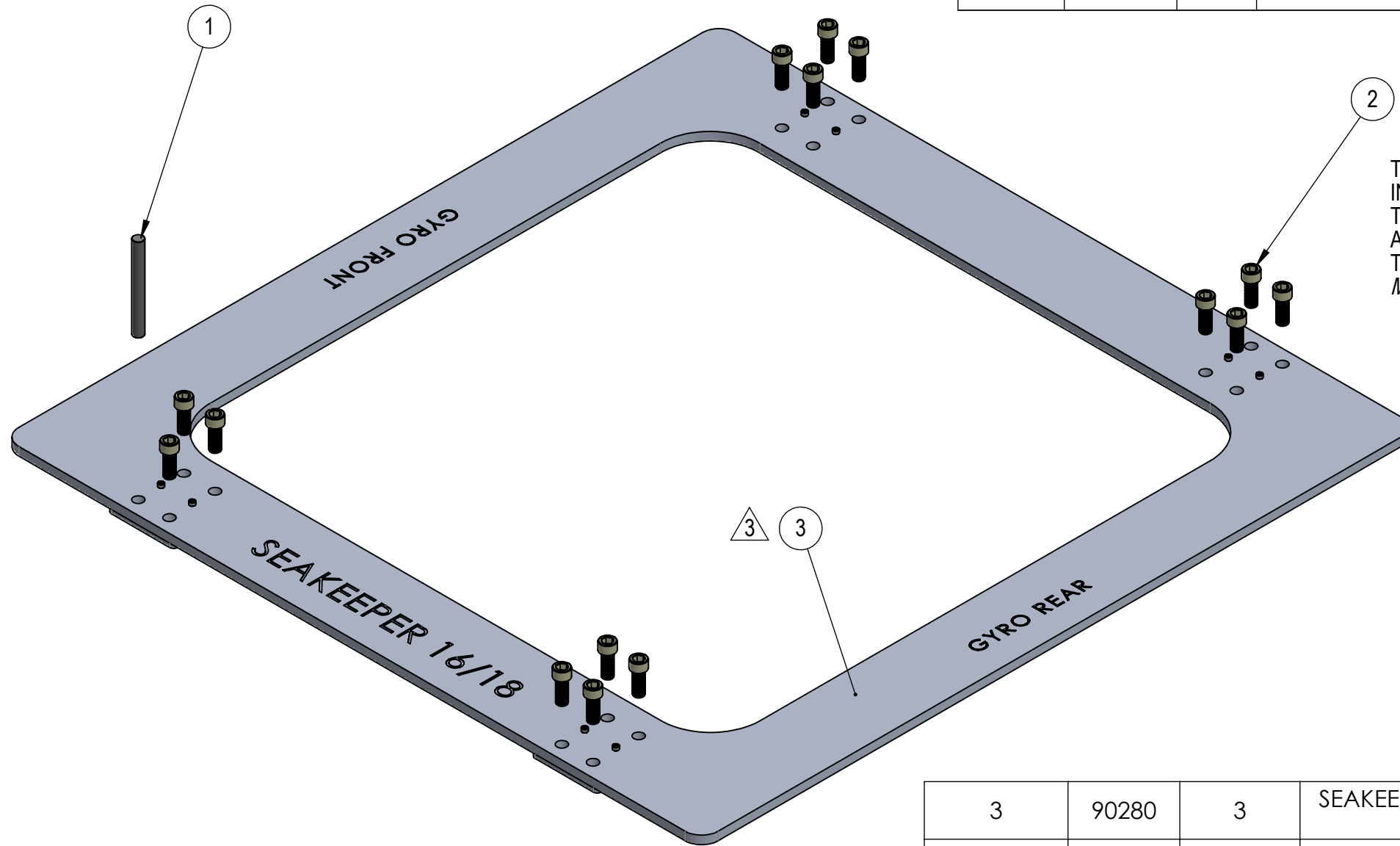


REV NO.	ECN NO.	ZONE	DESCRIPTION	DATE	APPRVD.
1	0178		RELEASED FOR PRODUCTION	9/9/2014	RSK
2	0424		ITEM 1 WAS REVISED TO MATCH INSTALL DWG ENVELOPE DIMENSIONS, CLEARANCE HOLES MADE SMALLER, TRANSFER PUNCH WAS 39/64 DIA.	4/19/2016	SAC
3	0757		REV CHANGE TO 90280, SEAKEEPER 16/18 INSTALLATION TEMPLATE ASSEMBLY; ADDED REV COLUMN TO THE BOM AND UPDATED DRAWING NAME TO SEAKEEPER 16/18	12/2/2019	WMG

TRANSFER PUNCH IS INCLUDED, TO BE USED TO CENTER PUNCH HOLE LOCATION WHEN USING TEMPLATE FOR DIRECT BOLT-IN INSTALLATION.



THESE SCREWS ARE PROVIDED TO TEMPORARILY ATTACH THE INSTALLATION TEMPLATE TO THE SUPPORTING STRUCTURE IN THE VESSEL TO HELP WITH DRILLING ALIGNMENT OR TO FASTEN AND LOCATE THE BOND-IN SADDLES TO HELP WITH ALIGNMENT DURING THE BONDING PROCESS. *DO NOT USE THIS HARDWARE FOR FINAL MOUNTING OF THE GYRO.*

3	90280	3	SEAKEEPER 16/18 INSTALLATION TEMPLATE ASSEMBLY	---	1	
2	60245	---	SCREW, SOCKET HD CAP M14-2.0 X 35MM CLASS 10.9	ALLOY STL	16	
1	40493	---	14.5mm TRANSFER PUNCH	HARDENED STEEL	1	
ITEM NO.	PART NO.	REVISION	DESCRIPTION	MATERIAL	QTY.	NOTE

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.



Seakeeper Inc. 44425 Pecan Court, Suite 151 California, MD 20619

NAME: SEAKEEPER 16/18 INSTALLATION TEMPLATE KIT

WEIGHT - LBS: ---

MATERIAL: ---

DRAWN: SAC DATE: 08SEP14
 ENG APPR: RSK DATE: 09SEP14
 PROD APPR: --- DATE: ---

DWG NUMBER

90282

REV. NO. SHEET NO.

3 1 OF 1