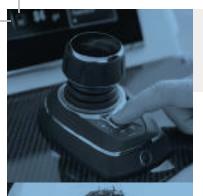
DIESEL 3.0L

150 / 230 / 270



REDEFINING THE STANDARD

The new Mercury Diesel 3.0L common-rail highspeed engine delivers exceptional performance and offers substantial improvements in acceleration and top speed – all made possible via a new water-cooled variable geometry turbocharger design (VGT). This matched system, plus a state-of-the art engine control system, provides reduced time to plane and outstanding overall performance.

This powerful, compact package can fit in virtually any installation while low fuel consumption results in affordable operating costs and extended travel range.

The new Mercury Diesel 3.0L highspeed engine was designed to be durable, with features and materials specific to marine applications, and it proved itself by meeting Mercury's rigorous test standards. The new engine is assembled in a state-of-the-art manufacturing facility that employs the latest in quality practices and controls, further underscoring confidence in reliability.

Mercury Diesel's 3.0L engine is compatible with all Mercury controls and SmartCraft[®] electronics and is serviceable through Mercury's global service network. Mercury Diesel's SmartCraft compatibility offers boaters a choice between conventional mechanical throttle and shift or digital throttle and shift (DTS). Mercury's Digital Throttle and Shift (DTS) system includes optional Joystick Piloting for Inboards (JPI) and Joystick Piloting for Sterndrives (JPS).

General Specifications						
Configuration	6 cylinder (V-6), 4 stroke diesel					
Bore and Stroke	mm (inch) 83 x 92 (3.27 x 6.62)					
Displacement	L (in3) 3.0 (183)					
Air handling	Turbocharged and Aftercooled					
Fuel system	High pressure common rail					
Rotation	Counter Clockwise facing flywheel					

Bobtail Dimensions and Weight							
Overall length	mm (inch)	931	(36.6)				
Overall width	mm (inch)	851	(33.5)				
Overall height	mm (inch)	784	(30.9)				
Dry weight SD/IB	358kg (789ll	48kg (767lbs)					

Weight includes engine mount supports, alternator, and engine cover





PACK A PUNCH

DIESEL

Mercury Diesel engines offer an exhilarating yet refined diesel-engine experience: Advanced turbocharging and injection technologies produce a powerband that's precisely calibrated for marine performance and outstanding economy. Lightweight designs boost performance further, while clean and quiet operation enhance your day on the water.



- Engine
- Aluminum cylinder heads
- Compacted Graphite Iron cylinder block, light weight, high strength with max heat transfer for optimal cooling
- Block, 60-degree V-6
- Fracture split connecting rods
- Front chain driven timing system
- Glow plug system standard

Fuel System

- Bosch CP4.2 w/ integrated gear driven lift pump
- Bosch CRS 2.2 solenoid fuel injectors
- Engine mounted 4 micron filter protecting the system

Engine Controls

- Bosch EDC17 Controller
- Controller rubber isolated, mounted to ensure durabilit

Air Intake

• Air filter / Silencer included for noise reduction

Turbo Charger

- Single turbo
- Electrically actuated VGT
- Oil and Glycol cooled Center section
- Glycol cooled Turbine housing

Exhaust System

- Closed cooled manifold
- Closed cooled turbocharger
- Seawater cooled riser

Electrical System

- 12 V
- High output alternator 12V 110 Amp

230 / 270 inboard

Cooling System

- Thermostatically controlled
- Closed cooled engine for corrosion protection

 $(\neg ()_{L})$

- Seawater cooled charge air cooler
- Standard cabin heater connections
- On-engine sea strainer
- Seawater cooled fuel cooler

Emissions

- EPA Tier 3
- RCD 2
- IMO Tier 2
- BS0 2



FRONT VIEW FEATURES

- 1. Raw Water Pump
- 2. High Pressure Fuel Pump
- 3. Coolant Resivior
- 4. Optional Belt Cover





TOP VIEW FEATURES 1. Fuse Box

2. MerCathode LED

PORT SIDE VIEW FEATURES

- Diagnostic Port
 Alternator
- 3. ECU
- 4. Engine Oil Cooler
- 5. Oil Filter
- 6. Hot Stud
- 7. Riser



REAR VIEW FEATURES

- 1. Water Cooled VGT Turbo Charger
- 2. Turbo Compressor
- 3. Air filter & Silencer
- 4. Engine mount
- 5. Power Steering Cooler



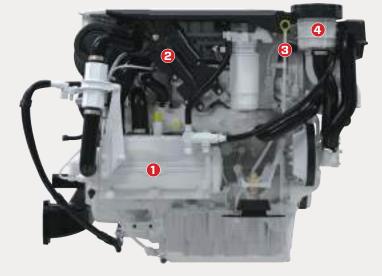


TOP VIEW FEATURES

- 1. Maintenance label decal
- 2. Oil fill cap
- 3. Coolant fill
- 4. Drive lube (sterndrive only)
- 5. Power steering (sterndrive only)

STARBOARD SIDE VIEW FEATURES

- 1. Heat exchanger
- 2. Shift plate
- 3. Dip stick
- 4. On engine sea water strainer

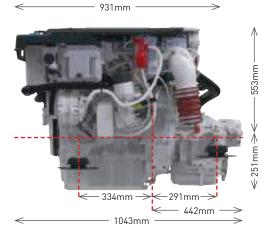


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Speciications	150 mHP 230 mHP 270 mHP						
Compression ratio	16.5:1						
Fuel pre-filtration requirement	Not required but feasible						
Fuel lift pump	On engine						
High pressure fuel pump	Bosch CP 4.2 w/integrated gear lift pump						
Valves per cylinder	4						
Pistons	Oil jet cooled						
Fuel injectors	Bosch CRS 2.20 (Solenoid)						
Air Inlet (Port rear)	Filtered and silenced						
Turbocharger	Honeywell VGT						
Engine and turbocharger cooling	Closed cooled						
Coolers; CAC, Oil, Fuel and Engine	Tube and Shell						
Seawater pump/inlet mm (in)	38 mm (1.5in)						
Peak torque at RPM N-m (ft-lb)	493 Nm						
Oil sump volume L (qt)	8.5L						
Dipstick range L (qt)	1.0L						
Oil maintenance interval hr*	200						
Flywheel size mm (in)	290 (11.42)						
Flywheel housing	SAE 8						
Electrical system	12V 110A						
Engine stop	ECU Controlled						
Engine Control Unit (ECU)	Bosch EDC17						
Throttle and shift	Mercury DTS or Mechanical Cable						
Helm and gauge compatibility	Mercury SmartCraft						
Mercury Joystick Piloting -	Compatible						
Inboard & Sterndrive Engine and ECU covers	Texture coated Aluminum. Protects engine plus provides step capable platform						
Inboard: ZF 63A	1.21, 1.56, 2.03, 2.52, 2.68						
Inboard: ZF 63	1.25, 1.75, 2.78						
Inboard: ZF 68IV	1.29, 1.75, 2.76						
Inboard: ZF 45C	1.29, 1.36, 1.99						
Sensors	Crank & cam position, intake manifold pressure/temp, compressor outlet temp, exhaust gas temp, fuel temp, rail pressure, water in fuel (WIF), oil pressure/ temp, coolant temp, seawater pressure/temp, atmospheric pressure						

	Driveline Options	Output Power		Fuel use at	Rated	Idle	Max Rated	Emissions Ratings (no after treatment)		
Model		mHP	kW	Rated Speed L/hr (gal/hr)	Use	Speed (RPM)	Engine Speed (RPM)	EPA	EU	IMO
150	Bobtail Inboard	150	110	31.5 (8.3)	LDC		3000	Tier 3		
230	Bobtail Inboard	230	169	49 (12.9)	650 REC/ LDC			RCD 2	Tier 2	
270	Bobtail Inboard	270	199	55 (14.3)			4200	Tier 3		

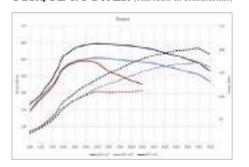
ENGINE DIMENSIONS - INBOARD



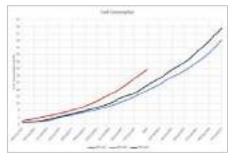
ENGINE DIMENSIONS - STERNDRIVE



TORQUE & POWER (full load at crankshaft)



BOAT LOAD FUEL CONSUMPTION



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