

REV.	ECN NO.	ZONE	DESCRIPTION	DATE	APPROVED
1	0757		RELEASED FOR PRODUCTION	11/22/2019	WMG

NOTE:
 1) THIS GROUP OF COMPONENTS ARE OFFERED AS AN OPTIONAL MEANS OF INSTALLING THE SEAKEEPER 16/18 MODEL USING BONDING ADHESIVE INSTEAD OF A DIRECT BOLT-IN METHOD. SEE BOND-IN INSTALLATION GUIDELINE DWG. #90545 FOR BOLT TORQUE SPECIFICATIONS AND OTHER IMPORTANT INFORMATION.
 2) USE THE HARDWARE PROVIDED WITH THIS KIT, SEAKEEPER RECOMMENDS USING LOC-TITE 243 BLUE THREAD SEALANT DURING ASSEMBLY. SEAKEEPER ALSO RECOMMENDS USING A MARINE GRADE SILICONE SEALANT UNDER THE WEDGE LOCK WASHERS TO HELP PREVENT CORROSION OF BOLTS.

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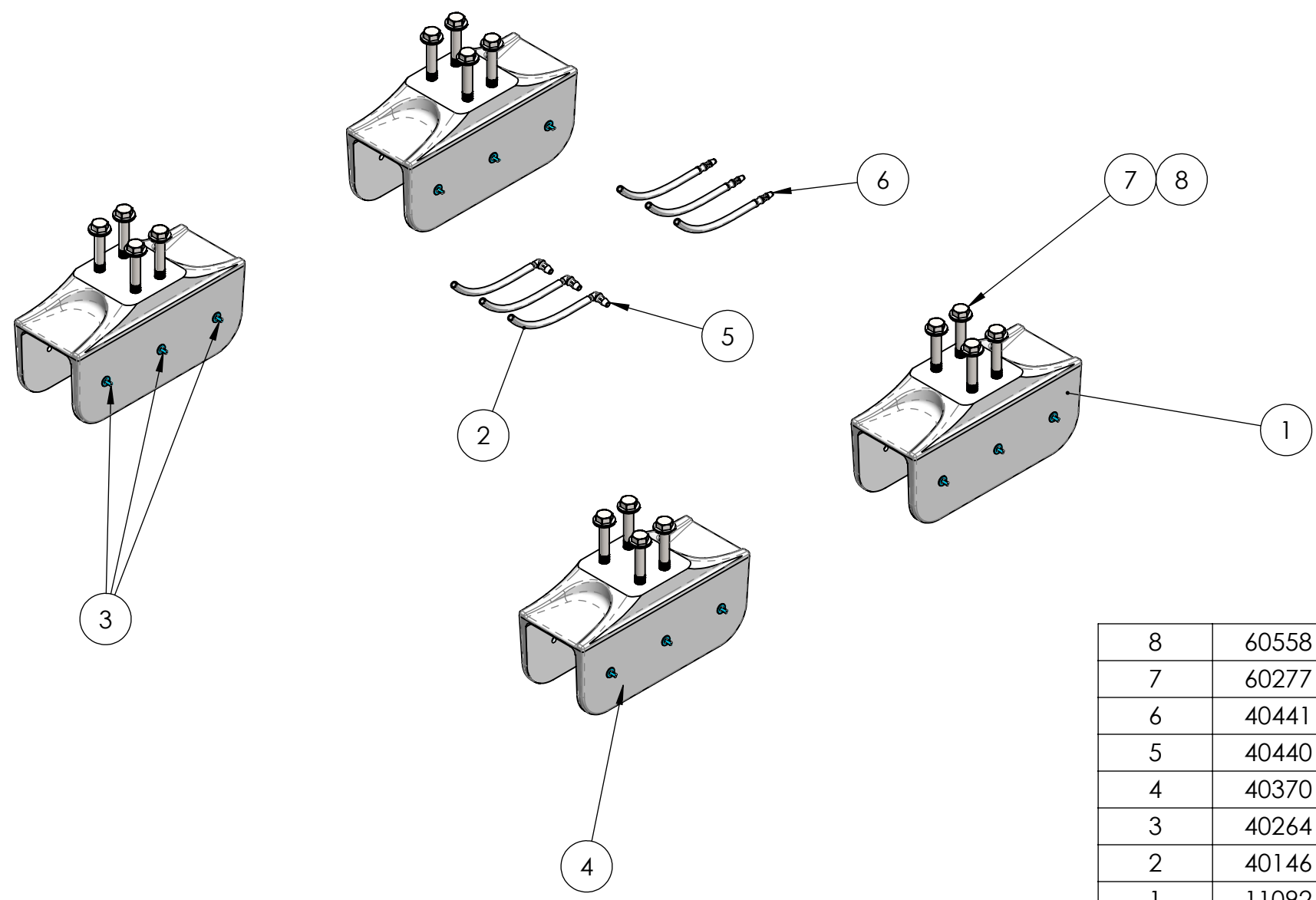
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APPLY DECALS ON OUTSIDE FACE 4 PLACES, 2 SADDLES WILL BE OPPOSITE AS SHOWN.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.
8	60558	WASHER, WEDGE LOCK 3/4", .79 ID X 1.21 OD.	ALUM/ZINC PLTD	16
7	60277	HHCS M14-2.0 X 90mm LG. GRD 8.8	ZINC PLTD STL	16
6	40441	TUBE BARB FITTING, STRAIGHT, .25 ID TO .313 ID	NYLON	3
5	40440	TUBE BARB FITTING, 90 DEGREE, .25 ID TO .313 ID	NYLON	3
4	40370	SEAKEEPER 9 SADDLE KIT DECAL SHEET	---	4
3	40264	PLUG, ADHESIVE INJECTION HOLE, BLUE	RUBBER	24
2	40146	CLEAR PVC TUBE, .25ID, .38 OD, 35PSI, X 6" LONG	PVC	6
1	11092	SEAKEEPER 16/18 FINISH MACHINED SADDLE	A356 CAST ALUM	4

WEIGHT - LBS : ---		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEAKEEPER INCORPORATED. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEAKEEPER IS PROHIBITED.		 Seakeeper Inc. 45310 Abell House Lane, Suite 350 California, MD 20619	
MATERIAL:		DRAWN: WMG	DATE: 22NOV2019	NAME: SEAKEEPER 16/18 BOND-IN SADDLE KIT	
		ENG APPR: WHK	DATE: 22NOV2019	DWG NUMBER 90547	REV. NO. SHEET NO. 1 1 OF 1
		PROD APPR: ---	DATE: ---		